

CONTROL

PROMOTING EXCELLENCE IN PROCESS AUTOMATION • CONTROLGLOBAL.COM

PLANT FLOOR
TO ENTERPRISE

WHY EQUAL
PERCENTAGE
VALVES ACT LINEAR

COOLING TOWER
SAFETY AND
OPTIMIZATION

CASCADE REACTOR
TEMPERATURE CONTROL

DP DEPENDS ON
GOOD IMPULSES

Safe yourself

Use standards and
software to achieve
process safety

SEPTEMBER 2018

Why equal percentage valves act linear

Computerized analysis quantifies the phenomenon found in many real-world piping systems.

by Jon Monsen, P.E.



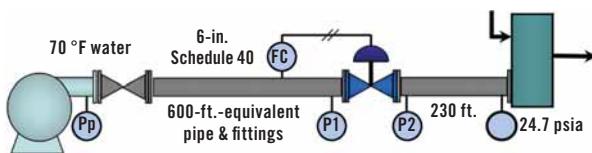
I was recently asked how the installed flow characteristic of an equal percentage valve in a system that includes a significant amount of pipe or other pressure-consuming elements “magically” becomes a linear, or approximately linear, installed flow characteristic. Although it has always seemed reasonable to me, I couldn’t find a simple formula or explanation that verifies this fact. However, a computerized analysis, using a mathematical model of a system, does confirm that it is indeed the case.

To demonstrate this, we’ll consider the system shown in Figure 1. This is a system with a centrifugal pump and a significant amount of pipe, both upstream and downstream of the control valve. A static analysis shows that as flow changes,

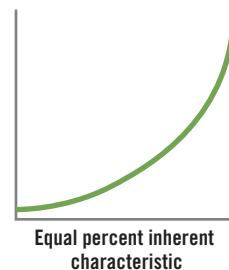
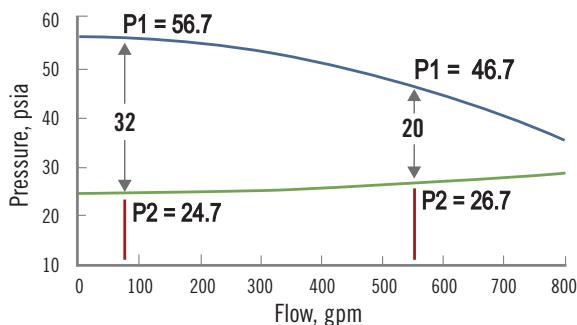
the valve inlet and outlet pressures (P1 and P2) change as shown in the Figure 1 table and graph.

I also constructed a control valve sizing worksheet that can graph the installed flow characteristic of a given valve in the system where it will be installed. The installed flow graph is based on the valve manufacturer’s tabulated values of Cv vs. relative travel (Table 1), the user’s input of process flow conditions, such as those tabulated in Figure 1, and a process model based on the principle that the pressure losses in a piping system are approximately equal to flow squared. The process model and how it’s applied are shown in Table 2.

Figure 2 is a screen shot of the user interface of the worksheet showing the process data for the example in Figure 1. It



Flow, gpm	Pp, psia	Pipe loss (up)	P1, psia	Pipe loss (down)	P2, psia	ΔP
80	56.8	0.1	56.7	0.05	24.7	32
550	51.7	5	46.7	2	26.7	20



THE SYSTEM

Figure 1: We examined a system with significant pipe runs and pressure drops before and after the equal percentage valve.

TABLE 1: WORKSHEET VALVE DATA

Valve style/model #	Neles RE									
Valve size	3 in.									
Relative travel, h	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
C (Cv or Kv)	5	12	23	39	61	88	121	165	246	420
F _L	0.94	0.93	0.91	0.89	0.87	0.84	0.80	0.74	0.65	0.44

TABLE 2: PROCESS MODEL FOR VALVE PRESSURE DROP ΔP

User supplied data		
Minimum design flow (from column D)	Qmin	
Maximum design flow (from column G)	Qmax	
Valve inlet pressure at minimum design flow	P1(@min flow)	
Valve inlet pressure at maximum design flow	P1(@max flow)	
Pressure drop at minimum design flow	ΔP(@min flow)	
Pressure drop at maximum design flow	ΔP(@max flow)	
Calculated from user-supplied data		
Valve outlet pressure at minimum design flow	P2(@min flow)	= P1(@min flow) – ΔP(@min flow)
Valve outlet pressure at maximum design flow	P2(@max flow)	= P1(@max flow) – ΔP(@max flow)
Upstream system pressure drop	ΔP(upstream sys)	= P1(@min flow) – P1(@max flow)
Downstream system pressure drop	ΔP(downstream sys)	= P2(@max flow) – P2(@min flow)
Parameters for process pressure model		
Upstream system resistance factor	Rupstream	= ΔP(upstream sys) / Qmax ² – Qmin ²)
Downstream system resistance factor	Rdownstream	= ΔP(downstream sys) / Qmax ² – Qmin ²)
Calculation of valve P1 and ΔP at given flow		
Given flow	Qi	
P1 at this iteration flow rate	P1@Qi	= P1(@min flow) – (Qi ² x Rupstream + ΔPupstream@min flow)
P2 at this iteration flow rate	P2@Qi	= P2(@min flow) + (Qi ² x Rdownstream – ΔPdownstream@min flow)
ΔP at this iteration flow rate ΔP@Qi	= P1@Qi – P2@Qi	

also shows the calculated required valve Cv for both the minimum and maximum specified flow.

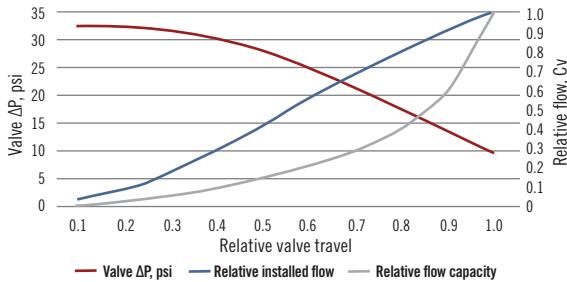
Figure 3 shows the installed relative flow graph (in blue) produced by the worksheet, along with the valve’s relative inherent flow capacity, Cv (in gray). Figure 3 also shows the pressure drop across the valve (in red), as determined by the process pressure model in Table 2.

In Figure 3, the vertical axis on the left is for the valve pressure drop vs. relative valve travel. The vertical axis on the right is for both relative installed flow and for relative valve flow capacity (Cv). It’s important to note that that both the installed flow graph and inherent valve capacity (Cv) graphs follow the common convention of showing them as being on a “relative” scale. That is, a relative flow of 1 is 100% of the fully open flow, and a relative flow capacity (Cv) of 1 is 100% of the fully open manufacturer’s rated Cv. This is a commonly used conven-

CONTROL VALVE SIZING: LIQUID				TAG: PV123	
Flow	gpm	Q	80		550
Inlet pressure	psiA	P_1	56.7		46.7
Pressure drop	psi	DELTA_P	32		20
Specific gravity (ρ _v /ρ _h)		G	1		1
Vapor pressure	psiA	P_V	0.46		0.46
Critical pressure	psiA	P_C	3208	=====	=====
Recovery factor		F_L	0.93		0.78
Inlet pipe diameter	inch	D_1	6	=====	=====
Outlet pipe diameter	inch	D_2	6	=====	=====
Valve size	inch	d	3	=====	=====
Valve style SPL code		VSC	2	=====	=====
Pipe wall correction	dB(A)	DeltaLp	-2	=====	=====
Turbulent flow coef. (Cv or Kv)		Cv	14.16		135.57
Turbulent flow calc from Cv or Kv	gpm	C_	80.00		550.00
Choked delta p	psi		48.6		28.8
Sound pressure level	dB(A)		68.2		75.4
Valve inlet velocity	ft/s		3.6		25.0
Selected valve style (VSC)					Segment ball

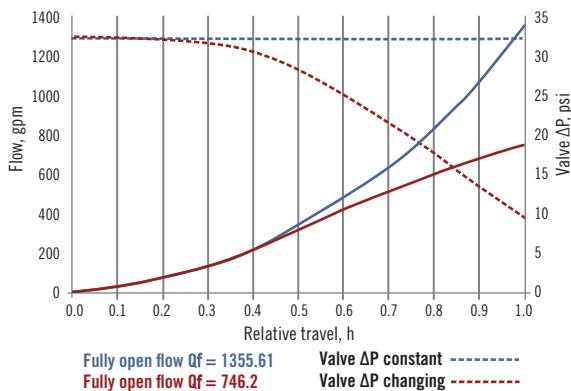
INTERFACE SCREEN

Figure 2: This user display of the control valve sizing worksheet shows the input data and the calculated results for the system shown in Figure 1.



PRESSURE DROP EFFECTS

Figure 3: The inherent flow characteristic plus valve ΔP results in the installed flow characteristic. Here we see the equal percentage inherent flow characteristic of a 3-in. segmented ball valve (gray line) and the installed relative flow characteristic (blue line) of the system in Figure 1, where the pressure drop varies with flow (red line).



INSTALLED FLOW CHARACTERISTIC

Figure 4: A comparison of the installed flow characteristic of the 3-in., equal percentage segmented ball valve in the system of Figure 1 (red lines) and in a system of constant valve pressure drop (blue lines).

tion, as it makes it easy to compare the shape and linearity of the inherent and installed behaviors of different valve types and sizes.

In the case of the example, it’s clearly seen that based on a computer model of this system and valve, the installed flow characteristic of the equal percentage valve in this system is nearly linear where the pressure drop across the valve decreases with flow.

The downside of showing the valve’s inherent flow capacity (Cv) and installed flow as relative graphs is that it masks what’s really going on. What actually causes an equal percentage inherent flow capacity to become a nearly linear installed flow when the pressure drop across the valve decreases with increasing valve travel and increasing flow?

In Figure 4, I’ve clarified what’s really going on when an equal percentage valve is installed in a system where valve pressure drop decreases with valve opening and increasing flow.

Here are two screenshots superimposed on each other from the same worksheet. I slightly modified the worksheet to graph actual flow (left axis) not as relative flow, but in actual flow units of gallons per minute. This is so the difference can be observed between what the fully open flows would be if the valve pressure drop remained constant with valve travel and flow (blue lines), and if the valve pressure drop decreased with valve travel and flow due to pressure losses in the system (red lines). When valve pressure drop remains constant at all valve openings and flows, the installed flow characteristic (blue line) has the same shape as the valve’s inherent flow characteristic—an equal percentage characteristic.

When an equal percentage valve is installed in a system where, due to pressure losses, not only is the shape of the relationship between valve travel and flow changed, but the fully open valve flow capacity is significantly reduced. This can occur due to pressure losses in system piping and other pressure consuming components such as elbows, isolations valves, heat exchangers, etc.

When observing the red flow curve, one can see that when the valve travel is relatively small, the pressure drop is not changing very much. This means the installed flow graph’s shape is not much different than the inherent flow curve of the valve. But as the relative valve position increases, due to the flow-squared nature of pressure loss in the piping system, the pressure drop available to the valve starts decreasing rapidly. This causes the flow to increase more slowly, ending up much less when the valve is fully open. The end result of this analysis is that a valve with an equal percentage inherent flow characteristic will exhibit a nearly linear installed flow characteristic when installed in a system with a significant amount of pipe and/or other pressure-consuming elements.

Calculation method

The calculation of installed flow is based on a simple mathematical process model (Table 2) using the principle that pressure losses in a piping system are approximately equal to flow squared.

There are 10 sets of flow calculations, one based on the valve’s Cv in Table 1 for each 10-percentage-point valve travel increment between 10% open (relative travel of 0.1) and 100% open (relative travel of 1.0). Because the goal is to calculate flow, but the pressure drop across the valve is a function of flow (which initially is not known), an iterative calculation is required. The worksheet makes an initial guess at flow for each of the 10 calculations. The guess is always less than what the anticipated actual flow will be for that particular increment of relative travel.

For the first travel increment (relative travel of 0.1), the initial guess is arbitrarily set at 0.01 of the minimum specified design flow. It's reasonable to assume that the flow through any practical control valve at 10% travel will be greater than 1/100th of the minimum design flow. For the subsequent calculations (relative travel increments between 0.2 and 1.0), the initial flow guess is the actual flow calculated from the previous travel increment's calculation.

The calculation of flow at each increment of relative travel starts with its initial guess for flow and the corresponding Cv (calculated using that flow rate guess, the valve P1 and pressure drop calculated by the Table 2 model at that flow rate). The absolute value of the difference between this Cv and the user's input of the valve's rated Cv in the table of Figure 1 is recorded for that iteration.

For the next iteration, the guess at flow is increased by 1% above the flow used in the previous iteration and the above process is repeated. After a sufficient number of iterations, the list of calculated differences between the valve's actual Cv and the

calculated Cv is searched for a minimum value. This minimum is the point where the calculated Cv comes the closest to the valve's Cv in Table 1 for that increment of relative travel. The flow from that iteration then becomes, within 1%, the flow at this increment of relative travel for this valve in this system. After the above procedure for all 10 increments of valve travel, graphs like the ones in Figure 4 are constructed.

Although not mentioned previously, the reason FL (the Liquid Pressure Recovery Factor of the valve) is tabulated in Table 1 is because the iterative calculation checks and corrects for choked flow. The effect of pipe reducers on both Cv and FL are also included in the calculations. ∞

Jon F. Monsen, Ph.D., P.E., is a control valve technology consultant for Valin Corp. (www.valin.com), author of the chapter on "Computerized Control Valve Sizing" in the ISA Practical Guides book on Control Valves, and author of the book, *Control Valve Application Technology: Techniques and Considerations for Properly Selecting the Right Control Valve*. He can be reached at jmonsen@valin.com.

CONTROL

Focus on the essentials

Looking for a refresher course? Need to get back to basics?
We've brought together all of our most in-demand content into one complete training resource.

www.controlglobal.com/essentials